

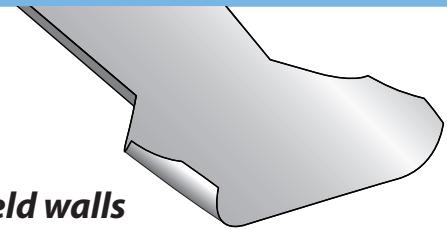


BTB TOOLS

WK6 Pinchweld Trimming Blades

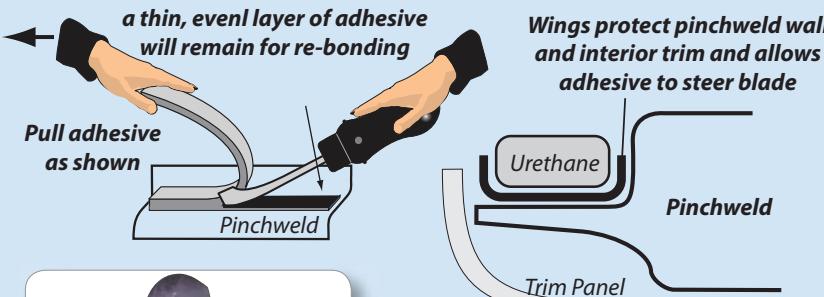
No More Scratching or Touching Up Paintwork!

- Easy and safe removal of excess urethane adhesive
- Leaves a thin, even layer of urethane for re-bonding
- Uniquely sharpened with a special wing on each side
- Eliminates scratching of paint including vertical pinchweld walls
- Excellent for removing urethane embedded with shattered tempered glass
- Auto Body repairers can use these for body deadener, hemlock and seam seals

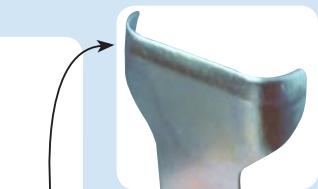


**Use with
WK7 or WK7L
Manual Handles or in
BTB's Power Tools**

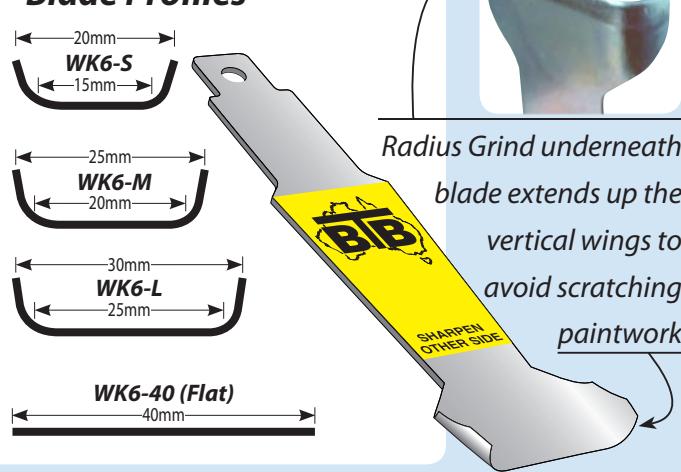
HOW THESE BLADES WORK:



Blade Profiles



Radius Grind underneath
blade extends up the
vertical wings to
avoid scratching
paintwork



PINCHWELD TRIMMING SET

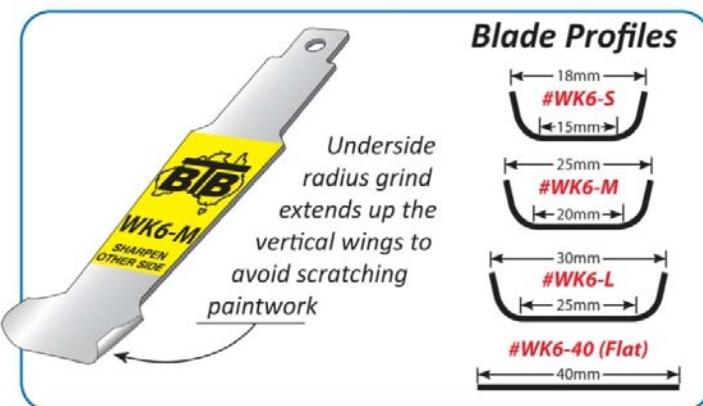
This comprehensive pinchweld trimming set includes the WK6-S, WK6-M, WK6-L and WK6-40 blades along with the WK7 manual handle and chuck key. Blades are also available individually.

WK6-SET





NO MORE SCRATCHING VEHICLE PAINTWORK!



BTB'S ANTI-SCRATCH, WINGED WK6 PINCHWELD TRIMMING BLADES

These unique blades are specifically designed to safely trim down the remaining urethane on pinchwelds after removal of a windshield or any other adhesive bonded glass / body panel.

Using the Blades

These blades are most often used in BTB's **WK7** manual handles, but if the urethane is very wide or hard (e.g. bus/truck/rail/RV), they can also be used in BTB's power tools (see below).

- Use the blade at about **30° to the pinchweld**. This will leave a thin, even layer of urethane on the paintwork for re-bonding of a new glass. If the blade is held at a different angle, the thickness of urethane remaining on the pinchweld will vary
- Pre-cut an initial starting 'tail' of urethane about 1" (25mm) long, then pull tail forward/upward with one hand while pushing the blade along the pinchweld with the other hand to quickly, safely and cleanly remove the excess urethane from the vehicle body
- If needed, vary the angle of the blade to find the '**sweet spot**' for most efficient cutting angle
- Besides protecting all of the paintwork, including on the vertical pinchweld wall, the blade "wings" also control the blade from slipping sideways.

If using in the BTB power tools, always adjust the power to low. Start off similar to using the blade manually, pulling the urethane 'tail' forward/upward whilst operating the power tool and blade.

WARNING: If the blade is used at an unusually high angle and if blade is poorly maintained, the blade may penetrate the urethane bed and possibly scratch paintwork.

Sharpening the Blades

You will see that the blades are radius-sharpened underneath. Only re-sharpen the underside, using BTB's **WK8DSM** diamond hone sharpening stone ("**sharpen from other side**" is printed on the blade), leaving the top side/face as a non-beveled flat sharp edge. De-burr the top flat face after sharpening if needed.

These blades must be efficiently sharp from the tip of one wing across to the other wing tip. When maintained and used correctly, these innovative blades should never scratch paintwork.