

BTB Auto Glass & Body Shop Tools

Bonded Glass & Panel Removal System









► Air Power Tool



► A wide range of blades in various sizes and styles











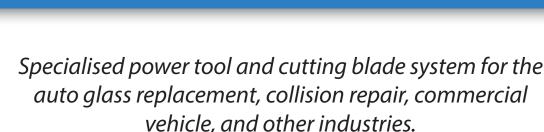








a division of







BTBTOOLS.COM

BTB Tools / ALP OZ Auto Moulds is Australia's One Stop Shop for specialised tools, accessories and consumables to the auto glass repair & replacement, collision repair, and a variety of other industries.

About Us

BTB is part of an Australian family owned company. We supply our Australian manufactured flexible adhesive cutting tools and blades and export them worldwide. In April 2018 BTB Auto Glass & Body Shop Tools was incorporated into ALP OZ Auto Moulds.

Industry Knowledge

With over 65 years hands on professional experience in the auto glass & collision repair industry, BTB are qualified industry experts. We are technological leaders for the safe removal of adhesive fitted auto glass, bonded panels & components and provide technical product support for the tools we sell.

Servicing Every Industry

BTB's unique cutting system is used in every industry requiring cutting tools to remove adhesive fitted glass, panels and parts.

On-Site Manufacturing

BTB's patented and unique specialised products, including the BTB Glass & Panel Removal Power Tools and Cutting blades, are manufactured on site at our BTB Head Office in Bendigo, Victoria, Australia.

Global Reputation

BTB Tools products are distributed nationally through our dedicated distribution network. We have an international reputation and export our BTB adhesive cutting system to over 50 countries worldwide.

Prompt Service & Delivery

BTB prides itself on its high standard in Customer Service. Responding to product enquiries is given top priority. BTB manufactured products are also backed by our in-house tool service / repair centre.

Terms & Conditions

All product returns must be approved prior by ALP OZ Auto Moulds and be within 14 days from receipt of delivery. Incorrectly ordered product returns may be subject to a restocking fee. Returned goods shall be in their original and unmarked condition, complete with any instruction sheets supplied.

The following goods cannot be returned for credit under any conditions:

- Any goods specially made, including items cut to length
- Any goods used, altered or damaged by the purchaser
- Any goods having an invoice value of \$10 or less
- Any goods especially indented and which are not normal stock lines

All product returns must be freight prepaid by the sender.

All orders are to be prepaid unless trading terms are agreed prior by ALP OZ Auto Moulds.

Orders discrepancies must be reported to ALP OZ Auto Moulds within 3 days to ensure they are resolved ASAP.

Prices and availability are subject to change without notice.

The supply of items may vary from time to time from the actual images shown in this catalogue.

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INTRODUCTION

BTB's unique and patented system has been designed to remove all types of adhesive fitted glass and components. Its speciality is Automotive glass, including those with encapsulated or bonded mouldings and/or where adhesive is difficult to reach or hidden far below the dashboard. Equally it is superior in removing adhesive fitted body panels and side/body mouldings. All without damage to painted panel, glass or component.



One System, two power tool options. Servicing any Industry, Any Vehicle, Any Glass, Any make or model, Every Time!

Versatility

The BTB system's **versatility** allows you to cut from inside or outside of the vehicle, against the glass surface, or in the case of an encapsulated glass, the reverse R blades will safely cut against the pinchweld or body panel and away from the encapsulation.

Two Power Tool Options

BTB's renowned Air Powered Tool or our new 12 Volt Battery Powered **E-TOOL**.

Precision and Control

Cutting blade precision and control for both tools comes from their short and fast in-line reciprocal (in-out) stroke, adjustable speed and power, and the adjustable cutting depth control system. The non-aggressive action of both tools also minimises risk of vehicle damage or operator injury. Force is eliminated and expensive undamaged glasses and mouldings can be re-used.

Intelligent Design

- All blades can be used in the BTB Air Tool or the E-TOOL
 and can also be used in BTB's manual handles.
- Blades can be quickly interchanged in less than 10 seconds.
- The controller cap on both power tools is made from nylon, designed to rest on the glass while cutting from inside the vehicle, correctly aligning the blade and avoiding scratching glass or painted panels.
- Both power tools also operate as a very powerful and effective power air body saw.

Low Hand - Arm Vibration (HAV)

Both the Air Powered Tool and 12 Volt Battery Powered **E-TOOL** conform to ISO5349, ISO8662 and **C** € standards.

Quality Manufacture by BTB

Both the Air Powered Tool and 12 Volt Battery Powered **E-TOOL** are unique, custom built tools providing quality, power, precision and low vibration. They are small, compact, light-weight and user-friendly, with proven reliability and long life, requiring minimal maintenance.

Training Package & User Manuals

Every **E-TOOL** and Air Tool comes with a detailed User Manual and access to online Training Videos, providing excellent and valuable guidelines, hints and tips for most cut-out and glass types. A level of skill and proficiency quickly develops from applying the system to a range of cut-out applications.





Con Manual

Con Ma

btbtools.com/videos

Tool Kits & Individual Components

BTB offer a range of industry-specific tool kits. Also any power tool, blade, or tool kit accessory can be purchased separately.









Cutting Depth Control

Pinchweld Trimming Blades



Battery Powered or Air Powered?

Both versions of the power tool:

- use the same blade cutting depth control arms,
- have low noise and vibration levels.
- have precise & powerful cutting performance,

BTB's Power Tools, Control System & Selected Cutting Blades have egistered Patents/Designs Extending Worldwide

- are compact and light weight,
- use the same blades and accessories.
- are available in industry-specific tool kits.

BTB *E-TOOL* 12V Power Options

Along with its total portability, the E-Tool:

- has a faster and shorter stroke, eliminating hot blades and smoke, also avoiding kickback from incidental blade contact.
- allows Power Cold Knife blades to also be pulled backwards (eg. Up an A pillar).

The 12 Volt Battery Powered **E-TOOL** is specifically designed for Mobile Installations.

· Direct to

The BTB E-Tool is available with a small portable 12 volt battery pack, however you can use your own 12 volt power supply.

Shoulder **Battery Pack**

6 Ah Battery:

▶ 6 to 8 cut-outs





12 to 40 Ah Battery: ▶ 15 to 40 cut-outs

Batter)

12V Carry





Extension Cables Regularly re-charged via Vehicle Battery

An AC Transformer Supplying



Unlimited 12V power: ► Unlimited cut-outs

BTB Air Tool Air Supply Options

The BTB WK10HD Air Tool consumes a small volume of air and is generally powered via a workshop air supply,

OR for portable use in a mobile repair van, simply use a small fully portable air compressor,

OR for quiet and total portability, use a bottle of Carbon Dioxide (CO₂) fitted with a pre-set pressure regulator.

The WK10HD is a small but superior powered air tool for every-day use and recommended for workshop or heavy duty use.

<i>E-TOOL</i> ™	Tool Spec
Free Speed (Cycles Per Minute)	6,400
Reciprocal Stroke Length	4 mm [1/8"] (fixed)
Noise at 1 metre	80 dBA
Vibration Emission Value A _{hv}	8.03 m/s ²
Tool Weight	1.3 kg [2.87 lb]
Overall Length (Excluding Lead)	280mm [11"]
Warranty (on Tool)	1 year
Motor Power Output	112 W
Voltage Input	12 V DC
Battery Charger Voltage Input	110-240 V AC

ifica	tions All	R TOOL
	Free Speed (Cycles Per Minute)	6,500
	Reciprocal Stroke Length	0 - 6mm [1/4"] (variable)
	Noise at 1 metre	77 – 79 dBA
	Vibration Emission Value A _{hv}	7.6 m/s ²
	Tool Weight	1.15kg [2.53 lb]
	Overall Length Excluding Hose	260mm [10 ¼"]
	Warranty (on Tool)	2 years
	Air Inlet	[1/4" NPT]
	Max. Air Pressure	6.2 Bar [90 PSI]
	Air Consumption [Free Air Delivery]	60 - 140 Litres /min [2 - 5 CFM]



Auto Glass Removal Applications

Many glass removals, most specifically if undamaged and to be re-installed, may require different or a combination of cut-out techniques. BTB's precise, smart and versatile air or battery powered system allows you to cut the adhesive:

- using no stress or force,
- from outside the vehicle,
- from inside of the vehicle,
- against the glass surface, or
- against the pinchweld/panel surface, avoiding contact with the encapsulation

Long flexible blades easily REACH URETHANE BELOW DASHBOARDS including double beads and difficult adhesives on side and back glasses.



Cut from outside vehicle with POWERED COLD KNIFE BLADES for a fast cut-out without physical force to the glass or technician's limbs.



from INSIDE VEHICLE with BLADE DEPTH CONTROL ARMS for user confidence and protection of painted surfaces.



For **ANY CURVED GLASSES**, thin flexible blades follow the contour of the curved glass.



Small light-weight and versatile power tool is excellent for removing SMALL & DIFFICULT GLASSES.



CUT AGAINST
PINCHWELD from
inside vehicle and
underneath the
moulding to save and
RE-USE EXPENSIVE
ENCAPSULATED
GLASSES.



Quick and easy
ANTI-SCRATCH
PINCHWELD
SCRAPER blades
leave a thin even
layer of adhesive for
re-bonding.



CUT UNDER EDGE
OF EXPOSED GLASS
OR ENCAPSULATION
from outside using
a standard blade to
cut against either the
glass or body panel.





AUTO GLASS AIR TOOL KITS

BTB's Famous Air Powered

Auto Glass Cut-Out Tool

A small but superior powered Air Tool for every-day use and recommended for workshop or heavy duty use in bus and train glass removal.



See the tool in action at btbtools.com/Videos

AIR TOOL Technician Kit



KIT CONTENTS:

Power Tool: WK10HD Heavy Duty Air Tool

Blades:

WK1-S, WK2-S, WK4-S, WK4R-S, WK4Z-S, WK4ZVR-S, WK24Z,

WK24-S, WK27M, WK28M, WK6-M

Cutting Depth Control Arms:

WK11AW, WK11BW5, WK11CW, WK11EW, WK11FW

Accessories:

WK7, WK7L, WK8DSM, WK9, WK9B, WK11VEL, WK20, WKGA

Also see Spade Blades on Pages 22-23

Packaging:

Sturdy Plastic Carry Box

Training Package:

User Manual, Online Videos

AIR TOOL Classic Kit

WKCLS-BX 7 Blade Air Tool CLASSIC **Auto Glass Kit**

This tool kit contains an assortment of serrated & non-serrated blades to easily remove modern vehicle glasses, includina laminated & encapsulated style glasses. Includes adjustable cutting depth

control arms.



KIT CONTENTS:

Power Tool: WK10HD Heavy **Duty Air Tool**

Blades:

WK2-S, WK3, WK24Z-S,

WK28M, WK6-M

Cutting Depth Control Arms:

WK11AW, WK11BW5, WK11CW, WK11FW

Accessories:

WK7, WK8DSM, WK9, WK24ZR-S, WK27M, WK9B, WK11VEL, WK20, WKGA

Also see Spade Blades on Pages 22-23

Packaging:

Sturdy Plastic Carry Box

Training Package:

User Manual, Online Videos



AIR TOOL Starter Kit



KIT CONTENTS:

Power Tool: Cutting Depth Control Arms: WK10HD Heavy Duty Air Tool WK11BW5, WK11FW

Blades: Accessories: WK2-S, WK4Z-S,

WK27M, WK28M

WK7, WK8DSM, WK9, WK11VEL, WKGA

Also see Spade Blades on Pages 22-23

Packaging: Sturdy Plastic Carry Box

Training Package:

User Manual, Online Videos

WK6 Non-Scratch Pinchweld Trimming Kit

WK6-N-KIT 4 Blade Pinchweld

Trimming Kit

Remove excess adhesive easily and safely with BTB's exclusive pinchweld trimming kit.





Intelligent design features of these blades include:

- A special wing on each side of the blade to eliminate scratching of paint including vertical pinchweld walls.
- A special grind which leaves a thin even layer of adhesive for re-bonding of replacement glass.

Also available in regular profile. See page 25.

See Page 6 for **Auto Glass Removal Applications**



Reach below dashboards



Blades for all applications



Cutting depth control



Pinchweld trimming blades



AIR TOOL Basic Kit

WKBASIC Basic 4 Blade Toolkit in Cardboard Box

This is the entry level Air Tool kit ideal for introducing customers to our BTB Removal System. This kit contains the WK10HD Air Powered Cut-Out Tool and a small selection of blades. The basic and compact cardboard box packaging also helps lower the cost of the kit.



KIT CONTENTS:

Blades:

Power Tool:Cutting DepthWK10HD HeavyControl Arms:Duty Air ToolWK11BW5

WK2-S, WK4Z-S, WK7, WK11VEL, WK27M, WK28M WKGA

Also see Spade Blades on Pages 22-23

Accessories:

Packaging: Cardboard Box

Training Package:

User Manual, Online Videos

Air Power Tool Only

WK10HD Air Tool with WKGA Tool Accessory Kit

Includes airline with fitting.



TIP

If a mobile air supply is required for your BTB air power tool, simply use a small air compressor powered by a vehicle power inverter system *OR* for quiet and total portability, use a bottle of Carbon Dioxide (CO₂) fitted with a pre-set pressure regulator.

See the tool in action at btbtools.com/videos

Every Air Tool and E-Tool tool or kit comes with a detailed User Manual which provides excellent and valuable guidelines, hints and tips for most cut-out and glass types.





Additional blades can be purchased separately and easily be added to any kit as required





Designed and Built by BTB Technicians specifically for Mobile Installations

E-TOOL Technician Kit

ETK12TEC 11 Blade **E-Tool TECHNICIAN** Auto Glass Specialist Kit

This comprehensive kit, designed for the Mobile Auto Glass Professional, contains a wider range of mostly serrated blades which are preferred for their faster cut-out times. Includes adjustable cutting depth control arms. Safely remove any bonded glass from any vehicle!



KIT CONTENTS:

Power Tool: Cutting Depth Control Arms: E-Tool, 12V Battery WK11AW

in Carry Bag, Charger WK11BW5. WK11CW. **Blades:**

WK1-S, WK2-S, WK4-S, WK4R-S, WK4Z-S. WK4ZVR-S, WK24Z, WK24-S, WK27M, WK28M,

WK6-M

WK11EW, WK11FW **Accessories:** WK7, WK7L,

WK8DSM, WK9, WK9B, WK11VEL, WK20, WKGA

Also see Spade Blades on Pages 22-23

Packaging:

Sturdy Plastic Carry Box

Training Package:

User Manual, Online Videos

E-TOOL Classic Kit

ETK12CLS 7 Blade E-Tool CLASSIC **Auto Glass Kit**

This Mobile E-Tool kit contains an assortment of serrated & non-serrated blades to easily remove modern vehicle glasses, including laminated & encapsulated style glasses. Includes adjustable cutting depth control arms.



KIT CONTENTS:

Power Tool: Cutting Depth Control Arms: E-Tool, 12V

Battery in Carry Bag, Charger

WK11AW. WK11BW5. **Blades:**

WK2-S, WK3,

WK11CW, WK11FW **Accessories:**

WK24Z-S, WK24ZR-S, WK27M, WK28M, WK6-M WK7, WK8DSM, WK9, WK9B, WK11VEL, WK20. WKGA

Also see Spade Blades on Pages 22-23

Packaging:

Sturdy Plastic Carry Box

Training Package:

User Manual, Online Videos



btbtools.com

E-TOOL Starter Kit

ETK12STR 4 Blade E-Tool STARTER Introduction Kit

This Mobile E-Tool
kit is ideal kit for
introducing mobile
auto glass technicians
to the BTB removal
system. Contains a
small selection of BTB's
most used blades and
adjustable cutting depth
control arms for modern
style vehicle glass removals.



KIT CONTENTS:

Power Tool: Cutting Depth E-Tool, 12V Control Arms: Battery in Carry Bag, Charger WK11FW

Blades: Accessories:

WK2-S, WK4Z-S, *WK7, WK8DSM,* WK27M, WK28M *WK9, WK11VEL*,

NKGA

Also see Spade Blades on Pages 22-23

Packaging:

Sturdy Plastic Carry Box

Training Package:

User Manual, Online Videos

E-TOOL Power Tool with Battery Pack & Charger

ETK1205 E-Tool with 12 Volt Battery in Carry Bag and 110/240V Smart Charger

Ideal for existing BTB system users who already have cutting blades or a tool kit but would like to use it for mobile / on-road work. Includes power tool, battery pack and charger. No blades included.



KIT CONTENTS

Power Tool:

E-Tool, 12V Battery in Carry Bag, Charger

Accessories:

WKGA

Training Package:

User Manual,

Online Videos

E-TOOL Power Tool Only

ETS1200 E-Tool Plus WKGA Tool Accessory Kit '

NOTE: #ETS1200 power tool is conveniently powered using the #ETS12B5 Battery Pack or **alternate 12 volt power sources (See Page 5)**



NOTE!

Very Low vibration levels of BTB's Air Tool and E-Tool help avoid hand / arm vibration injuries.

BTB's Air Tool and **E-TOOL** have the same blades, blade applications, cutting depth control arms and accessories. See page 17 on for details.



Body Shop Additional Removal Applications

Removal of a broken front windscreen is easy. The challenges to auto body repairers are removal and re-installation of unbroken, expensive or encapsulated front, side and rear glasses, panoramic glass roofs and bonded panels. The BTB tool specialises in all applications.

Gain control of workshop job-flow times by adopting IN-HOUSE GLASS REMOVAL.



Powerful tool & strong blades cut tough adhesive to **REMOVE ADHESIVE BONDED PANELS** or panel sections.





Quickly and SAFELY REMOVE BODY MOULDS, bump strips, badges, nameplates, decals and emblems. The blade's smooth surface slides freely against a painted panel, resulting in no damage to paint or part.





Safely remove difficult and expensive quarter & hatch glasses and PANORAMIC GLASS ROOF & FRAME ASSEMBLIES for re-installation.



Body Shop Application Spotlight - Bonded Roof Removal



Remove bonded support beams using WK24Z-S





Cut wide beads of adhesive using WK19Z-S





Extend reach to difficult areas with WK19L-S



Watch the video of the cutout at btbtools.com/videos. Click on the Mitsubishi Triton Roof Cut-Out link.



BODY SHOP AIR TOOL KITS

BTB's Famous Air Powered

Cut-Out Tool & Blade System for all Auto Glass and:

- Precision removal of any difficult body shop glass for reinstallation.
- Bonded body panels & parts.
- Mouldings, nameplates & badges.

Powerful, Precise, Versatile and Reliable



The BTB system allows Auto Body / Collision Repair shops to adopt in-house glass removals and control workshop job flow times.

Body Shop Tradesman Kit



blades needed for the auto body repairer, dealership workshop & auto dismantler/ recycler. Includes an assortment of non-serrated & serrated blades. Serrated blades are mostly used for glass and/ or panel removal. Non-serrated blades

are for removing adhesive fitted side body mouldings, emblems and nameplates without damage to glass, moulding or painted panels.

KIT CONTENTS:

Power Tool:

WK10HD Heavy Duty Air Tool

Blades:

WK1-S, WK4, WK4R-S, WK4Z-S, WK4ZR-S, WK24Z, WK24ZVR-S,

WK24ZVR-S, WK24-S, WK27S, WK27M, WK28S, WK28M, WK6-M Cutting Depth Control Arms:

13

WK11AW, WK11BW5, WK11CW, WK11EW,

WK11EW, WK11FW Accessories:

WK7, WK7L, WK8DSM, WK9, WK9B, WK11VEL, WK20, WKGA

Also see Spade Blades on Pages 22-23

Packaging:

Sturdy Plastic Carry Box

Training Package:

User Manual, Online Videos



Body Shop Starter Kit

WKSTR-BX 4 Blade Air Tool STARTER Kit

The ideal kit for introducing body repairers to the BTB removal system. Contains a small selection of BTB's most used blades and adjustable cutting depth control arms for modern style vehicle glass

removals.



KIT CONTENTS:

Power Tool: WK10HD Heavy Duty Air Tool

Cutting Depth Control Arms:

Blades:

WK11BW5, WK11FW Accessories:

WK2-S. WK4Z-S. WK27M, WK28M

WK7, WK8DSM. WK9, WK11VEL.

WKGA

Also see Spade Blades on Pages 22-23

Packaging:

Sturdy Plastic Carry Box

Training Package:

User Manual, Online Videos

Body Shop Basic Kit

WKBASIC Basic 4 Blade Toolkit in Cardboard Box

This is the entry level Air Tool kit ideal for introducing customers to our BTB Removal System. This kit contains the WK10HD Air Powered Cut-Out Tool and a small selection of blades. The basic and compact cardboard box packaging also helps lower the cost of the kit.



KIT CONTENTS:

Power Tool: WK10HD Heavy **Cutting Depth Control Arms:**

Duty Air Tool

WK11BW5

Blades:

Accessories:

WK2-S, WK4Z-S,

WK7, WK11VEL,

WK27M, WK28M

WKGA

Also see Spade Blades on Pages 22-23

Packaging: Cardboard Box

Training Package:

User Manual, Online Videos



Air Power Tool Only

WK10HD Air Tool with WKGA Tool



NOTE!

All BTB blades are designed for use in the BTB **E-TOOL** or Air Tool and Manual Handles.



Bus, Truck, Rail & Heavy Vehicle Applications

Glass, panel and bonded component removal in large vehicles involves harder and wider beads of adhesive. BTB's robust air tool is designed for heavy duty applications.

CUT FROM OUTSIDE

with PCK blades or combine inside and outside cuts for large and difficult glasses.



cut from Inside with standard blades for WIDE, HARD, DOUBLE or HIDDEN ADHESIVE BEADS



REMOVE BONDED PANELS

or accident damaged panel sections for repair from buses, trains and similar vehicles.



TRIM Excess sealant off frames and body panels.





Specialised blades are available for removing accident-damaged panel sections for repair from Buses, Train and other Transportation vehicles.



Designed for heavy duty applications.



BTB's Famous Air Powered Glass & Panel Removal Tool

BTB's Air Tool is small but incredibly powerful and great for everyday jobs, or for prolonged heavy duty use in removal of glass and bonded panels from buses, trains and other similar vehicles.



Bus, Truck and Rail Kit

WKBTR15-BX 15 Blade

BUS TRUCK & RAIL Air Tool Kit

For the bus, truck, rail and commercial industries, this tool kit is suited to removal of adhesive bonded glass and bonded panels on today's transport fleets. The kit includes external and internal cutting blades, as well as blades to easily remove

backfill from between glasses. Adjustable cutting depth control arms regulate cutting depth.







Power Tool:

WK10HD Heavy Duty Air Tool

Blades:

WK1-S, WK1X, WK2-S, WK4Z-S, WK4ZR-S, WK4-S, WK5-S, WK27S, WK27M, WK27L, WK28S, WK28M, WK28L, WK6-L, WK6-40

Cutting Depth Control Arms:

WK11BW5, WK11DW5, WK11EW

Accessories:

WK7, WK7L, WK8DSM, WK9, WK9B, WK11VEL, WK20, WKGA

Also see Backfill Removal Blades on Page 30

Packaging:

Sturdy Plastic Carry Box

Training Package:

User Manual, DONline Videos





adhesive

See the tool in action at btbtools.com/videos

Our WKBTR15-BX Kit includes a broad selection of blades for a wide range of removal types.







Blade Design Summary

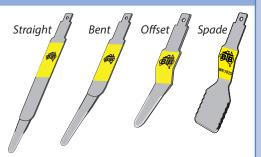
The BTB System incorporates SIX basic blade types:

- Standard Straight Blades
- · Standard Bent Blades
- Standard Offset Z Blades
- Standard Spade Blades
- Powered Cold Knife Blades
- Pinchweld Trimming Blades

BTB's Power Tools,
Control System &
Selected Cutting
Blades have Registered
Patents/Designs
Extending Worldwide

Standard Blades

Straight, Bent, Offset and Spade blades provide for a variety of lengths, flexibility, angles and blade tips.



NOTE: See colour coding below

Non-Serrated vs Serrated Tips

Non-Serrated blades can be used in all removal applications.

Serrated "-S" blades provide a faster and more aggressive cut for glass removal.



Blade Length

Extra blade length may be needed to reach adhesive deep below dashboards or in other long reach applications. However, in general, shorter blades provide more cutting control and a long blade should not be used if a short blade does the job.

Colour Coding

Yellow

YELLOW blades cut with the flat side of the blade tip facing and cutting against the glass surface.



ORANGE reverse blades cut with the flat side of the blade tip facing and cutting against the pinchweld, **underneath** encapsulated glass mould.

NOTE!

ORANGE & **BLUE** blades have their cutting tips bent opposite to **YELLOW** blades.



GREEN and **BLUE** blades are a double bevelled safety-edge version of **YELLOW** and **ORANGE** blades respectively. See the V blades section on Page 28 for further details.

Flexibility

Flexible blades are simply ground thinner, allowing the blade to bend and follow the contour of curved glasses.

Spade Blades

BTB's Spade blades provide **safe and superior control** with their **40mm wide blade and cutting edge** resting against the glass or panel surface.

Push them forward to cut with the wide face or **pull them backward** to cut with the serrated side.

Non-serrated versions are great for removing body side mouldings, emblems & nameplates.



Powered Cold Knife Blades

BTB's Powered Cold Knife Blades cut out a glass from outside the vehicle the same as a manual cold/pull knife. There is no strain on operator or physical force required because the BTB power tool does all the cutting work, more efficiently and safer for the vehicle and yourself.





Pinchweld Trimming Blades

BTB's exclusive anti-scratch trimming blades can be easily re-sharpened. With their superior quality and robust design they are made to last.







Straight Blades

GLASS

VELLOW BLADE

PINCHWELD

Applications

Straight Blades are designed to cut adhesive very close to glass surface by placing the flat side of blade tip against the glass.

- · Mostly used for cutting from inside vehicle,
- Easily reach urethane below dashboards or for long reach applications,
- For extra-long reach applications see WK1X and WK1ZX blades below.



Part /	Flexible	rm				
Length	Flex	C/Arm	Blade Image		Specific Appl	ications
WK1 300 mm		WK11EW		WK1	0	Non-serrated for cutting below deep dashboards & long reach applications.
WK1-S 300 mm		WK	Serrated Services	WK1S	0	Cutting below deep dashboards & long reach applications.
WK2 240 mm		/ WK11FW	WK2	0	Non-serrated reach cutting	for general medium
WK2-S 240 mm		WK11DW5	Serrated	0	Medium reach	h blade and for cutting pards.
WK5 130 mm		WK11DW5	Serrated ©	Rigid and non-se	errated short g	eneral trimming blade.
WK5-S 130 mm		WK11	Serrated	_		lly suited for backfill rail glass removals.

Extra Long Blades

Applications

These blades may be required in special and extra long reach applications to access adhesive where other blades may not reach.

NOTE!

Do not use long blades when a short blade will do. A short blade brings the blade cutting tip closer to the nylon controller cap, resulting in more precise controlled cutting of adhesive.

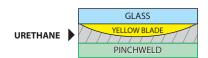




Bent Blades

Applications

For general use and mostly for cutting from inside vehicle. These blades provide access to adhesive in midrange reach applications and for curved glass where extra reach is required.





Part /	ible	rm		
Length	Flexible	C/Arm	Blade Image	Specific Applications
WK3 190 mm				Semi-rigid non-serrated multi-purpose blade.
WK3-S 190 mm		WK11DW5 / WK11FW	Serrated	Semi-rigid serrated multi-purpose blade.
WK4 190 mm	~	WK11DW5		Flexible non-serrated medium reach blade for curved glass applications.
WK4-S 190 mm	~		Serrated	Flexible serrated medium reach blade commonly used for curved glass on rear hatch doors.
WK24 240 mm	~	1FW		Flexible non-serrated longer reach blade follows contour of curved glass and cuts hard to reach adhesive.
WK24-S 240 mm	~	WK11FW	Serrated	Flexible serrated longer reach blade follows contour of curved glass on rear hatch doors and cuts hard to reach adhesive.











Offset Z Blades

Applications

Offset Z blades are mostly used for cutting from inside vehicle using cutting depth control arms to protect painted surfaces. Common applications are top and sides of windscreens and other interior cutting where working close to cutting area is possible and in confined work areas. Interior trims often do not need to be removed.



Non-Serrated offset blades can also remove body side mouldings, emblems, decals and nameplates.

	ple	m,	E		
Part / Length	Flexible	C/Arm	Blade Image	Specific Applications	
WK5Z-S 120 mm			Serrated	These shorter offset blades are even better for gaining access into confined areas, and are small and compact for use on quarter glasses.	
WK4Z 140 mm		BW5	W. AZZ	Rigid non-serrated short offset blade for precise control. Can also be used to remove body moulds, badges, emblems and decals.	
WK4Z-S 140 mm		WK11AW / WK11B\	Serrated Services	Rigid serrated short offset blade for precise cutting from inside vehicle, along A-Pillars, top of windscreen and other flat or slightly curved glasses.	
WK24Z 150 mm	V	WK	NE CALL	Short offset blade with longer flexible non-serrated tip for curved glass removals. Can also be used to remove body moulds, badges, emblems and decals.	
WK24Z-S 150 mm	V		Serrated	Short offset blade with longer flexible serrated tip for curved glass removals.	

All BTB Blades are designed for use in the BTB E-Tool, Air Tool and Manual Handles.









Reverse Blades For Encapsulated or Exposed Edge Glass

Applications

ORANGE blades are for safe removal of undamaged encapsulated glasses by cutting adhesive against the pinchweld or panel surface from inside vehicle.

Also great to use from outside vehicle with flat side of blade against exposed edge glass.

ADHESIVE

PINCHWELD

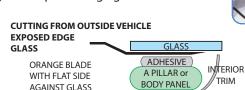
CUTTING FROM INSIDE VEHICLE

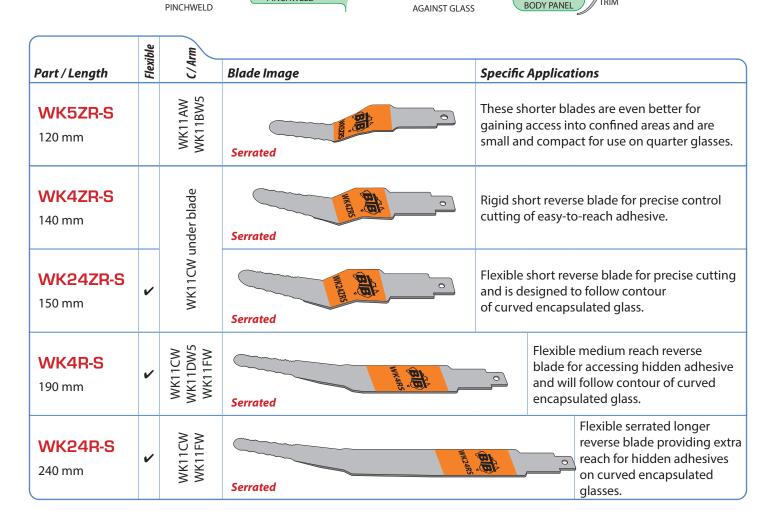
ENCAPSULATED GLASS

ORANGE BLADE

WITH FLAT SIDE

AGAINST ,





Cut against the
Pinchweld from
inside, or cut
under the edge of
exposed glass from
outside.









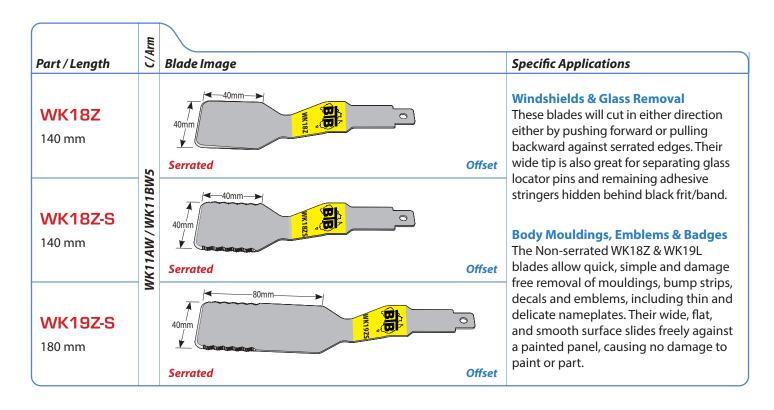
Offset Spade Blades

Great for cutting/separating hidden glass locator pins.



For cutting from inside vehicle, these blades provide precise stability and control with their 40mm wide flat surface resting on the glass or panel. These blades use the same depth control arms as other BTB blades.













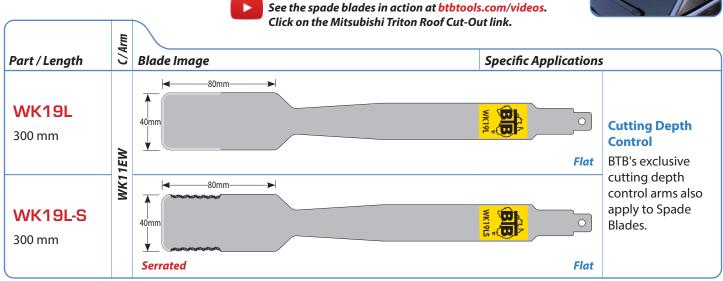


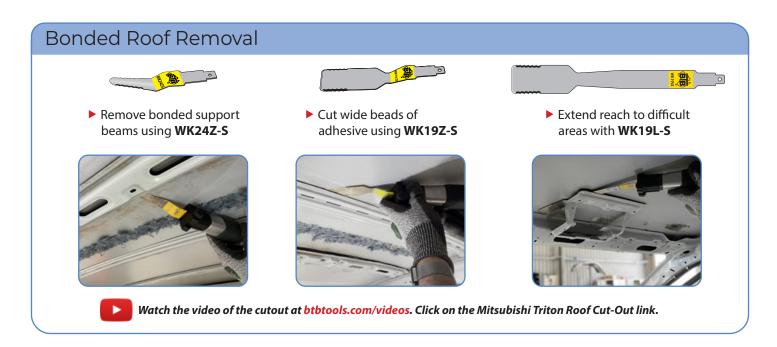
Flat Spade Blades

Applications

For cutting from inside vehicle, these blades provide precise stability and control with their 40mm wide flat surface resting on the glass or panel. These blades use the same depth control arms as other BTB blades.













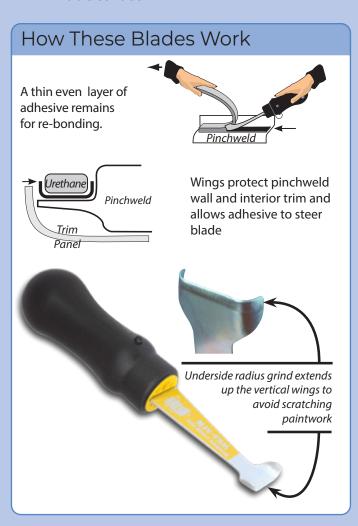


Non-Scratch Pinchweld Trimming Blades

BTB's WK6 range of winged non-scratch Pinchweld Trimming Blades allow easy and safe removal of excess adhesive. They have a special and distinct radius grind cutting edge to the underside, extending up the vertical wing on each side, which avoids any damage to painted pinchwelds, including the vertical pinchweld wall, and which leaves a thin even layer of adhesive on the pinchweld for re-bonding.



- Easily re-sharpened
- · Superior quality and robust design
- Made to last



Sharpening BTB WK6 Blades



Visit btbtools.com/videos and click on the WK6 Blade Sharpening link.

BTB Non-Scratch Pinchweld Trimming blades are radius-sharpened underneath. Only re-sharpen the underside using BTB's WK8DSM diamond hone sharpening stone. SHARPEN OTHER SIDE is printed on these blades, leaving the top side/face as a non-bevelled flat sharp edge.



De-burr the top flat face after sharpening if needed.

These blades must be efficiently sharp from the tip of one wing across to the other wing tip. When maintained and used correctly, these innovative blades should never scratch paintwork.

Other Applications

WK6 blades are excellent for removing urethane embedded with shattered glass.

Auto Body repairers can use these for body deadener, hemlock and seam seals.



Made to Last!

Keep sharp using BTB's WK8DSM Sharpening Stone









Regular Profile Trimming Blades

Part / Width	Blade Image	Specific Applications	
WK6-S ← 20mm →	Regular Profit	This blade is best suited for trimming narrow beads of bonding adhesive.	
WK6-M ✓ 28mm → ✓ 20mm →	Regular Profit	This blade covers most pinchweld trimming applications.	
WK6-L	Regular Profile	This blade is best suited to trimming wider beads bonding adhesive.	
WK6-40 40mm →	Regular Profile	The WK6-40 blade is great for trimming wide adhesive beads on buses and trains	
CEasily re-sharpened CSuperior quality and robust design COM Made to last			

Regular Profile Trimming Blade Kits

These pinchweld trimming sets cater for ALL of your adhesive trimming requirements.

Part / Width	Blade Image	Kit Contents
WK6-SET 4 Blade Set	Regular Profile	Blades: WK6-S, WK6-M, WK6-L, WK6-40 Accessories: WK7, WKKEY
WK6-KIT 4 Blade Set in Storage Toolbag	PT Auto Grass & Dody Phop Tools In Auto Grass & Dody Phop Tools In Auto Grass & Dody Phop Tools Regular Profile	Blades: WK6-S, WK6-M, WK6-L, WK6-40 Accessories: WK7, WKKEY
Blade Lengths: 115mm	<u> </u>	



Narrow Profile Trimming Blades

These narrow profile blades provide better clearance when working up closely against the raised section on vehicle Roof Panels, A-Pillars and Trims/Fittings.

Part / Width	Blade Image	Specific Applications
WK6-SN ←──20mm───> ←──15mm──	Narrow Profile	This blade is best suited for trimming narrow beads of bonding adhesive.
WK6-MN	Narrow Profile	This blade covers most pinchweld trimming applications.
WK6-LN	Narrow Profile	This blade is best suited to trimming wider beads bonding adhesive.
WK6-40N <u></u> 40mm →	Narrow Profile	The WK6-40N blade is great for trimming wide adhesive beads on buses and trains
Blade Lengths: 115mm		

Narrow Profile Trimming Blade Kits

These pinchweld trimming sets cater for ALL of your adhesive trimming requirements.

Part / Width	Blade Image	Kit Contents	
WK6-N-SET 4 Blade Set	Narrow Profile	Blades: WK6-SN, WK6-MN, WK6-LN, WK6-40N Accessories: WK7, WKKEY	
WK6-N-KIT 4 Blade Set in Storage Toolbag		Blades: WK6-SN, WK6-MN, WK6-LN, WK6-40N Accessories: WK7, WKKEY	
	Narrow Profile		
🗘 Easily re-sharpened 🗘 Superior quality and robust design 🗘 Made to last			



Flat Pinchweld Trimming Blades

Part / Width	Blade Image	Specific Applications
WK6-20N	oversam constant and BIE	
Width: 20 mm	Narrow Profile	Like the winged blades the flat the WK6-20N and WK6-25N blades include an underside radius grind.
WK6-25N Width: 25 mm	SHAPEN COMES FOR BIB	They are good for general trimming applications.
	Narrow Profile	
WK6-40 Width: 40 mm		
Widdi. 40 IIIII	Regular Profile	
WK6-40N	WKG-40W BIB	are great for trimming wide adhesive beads on buses and trains.
Width: 40 mm	Narrow Profile	
Blade Lengths: 115mr	n	

Long Pinchweld Trimming Blade

Part / Width	Blade Image	Specific Applications
WK6-MXN ← 28mm →	Narrow Profile	These blades provides longer reach and greater clearance.
Blade Length: 150mm		

All BTB Blades are designed for use in the BTB E-Tool, Air Tool and Manual Handles.







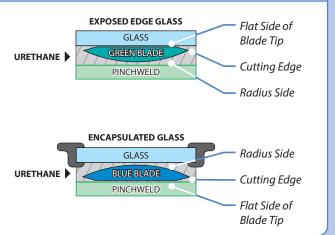


V & VR Safety Edge Blade Design

As with the YELLOW and ORANGE blades, the flat side of these blades also steer toward the glass or panel. However, BTB's exclusive V (GREEN) & VR (BLUE) blades have the cutting edge suspended a small distance away from the flat surface to avoid potential damage to the painted surface or softer material panels (aluminium, fibreglass, polycarbonates). These surfaces are not flat and hard like glass, and often have high or low areas (panel joins, lap-overs or spot-welds). Like all BTB blades, the operator must select the blade that will allow the flat side of the cutting tip to face and hug the surface that you want to cut against.

Part Numbering

Safety Edge blades have a V in their part number to identify them as Safety Edge Blades. eg. WK4ZV-S, WK24ZVR-S.



V & VR Safety Edge Blades

Applications

The V **GREEN** label **WK24ZV-S, WK24ZV** (flexible) blades are a safety edge version of their equivalent **YELLOW** blades. They cut with the flat side against the glass. See the Offset Z Blades section on page 20.

The VR **BLUE** label **WK4ZVR-S** (rigid) and **WK24ZVR-S** (flexible) blades are a safety edge version of their equivalent R **ORANGE** blades. See Reverse Blades For Encapsulated or Exposed Edge Glass on page 21. They will safely remove undamaged encapsulated glass without scratching paintwork while still cutting close to the pinchweld. **BLUE** blades should be introduced into the adhesive with the flat side against the pinchweld.



	ple	E .		
Part / Length	Flexible	C/Arm	Blade Image	Specific Applications
WK4ZVR-S 140 mm		1CW	Serrated Services	Rigid serrated short blade used for cutting against pinchweld from inside vehicle in flat or slightly curved encapsulated glass removal applications.
WK24ZVR-S 150 mm	~	WK1	Serrated	Flexible serrated short blade used for cutting against pinchweld from inside vehicle in curved encapsulated glass removal applications.
WK24ZV-S 150 mm	~	WK11BW5	Serrated	Flexible serrated tip for removal of curved glasses and for cutting against softer materials.
WK24ZV 150 mm	~	WK11AW/	TO ANY TO	Flexible non-serrated short blade for removal of body moulds and emblems from concave panel surfaces.



Powered Cold Knife Blades

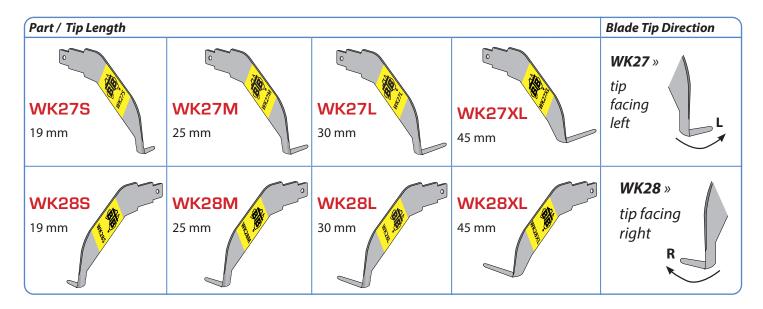
Applications

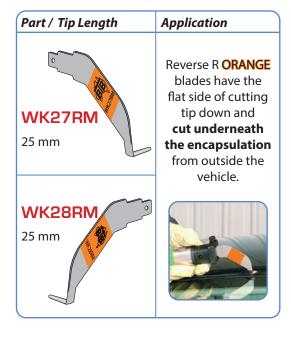
BTB's Powered Cold Knife Blades cut underneath the glass edge **from outside the vehicle** for a fast cut-out similar to a manual cold/pull knife. However, there is no physical force, strain on operator or pressure on glass, because the BTB power tool does all the cutting work, more efficiently and far safer for the vehicle and yourself. Due to the reciprocating **in-line** blade action, these thin and smoothly polished blades can operate between most close fitted glass and pinchwelds without damage to painted pinchweld wall.

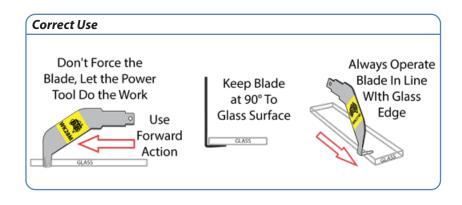
Reverse profile R **ORANGE** blades are for saving expensive encapsulated glasses. They are designed to cut with the flat side of the blade against the pinchweld of vehicle body panel and underneath the encapsulated moulding. Also can be used to assist in the removal of panoramic roof glass / frames.

CUTTING FROM OUTSIDE OF VEHICLE REGULAR GLASS GLASS YELLOW BLADE PINCHWELD ENCAPSULATED GLASS URETHANE ORANGE BLADE PINCHWELD

- 1. Always start using the shortest blade tip available, then progress to longer blade tip if required.
 - 2. If the adhesive is set further back from the glass edge, BTB recommends an internal cut method using Standard Straight, Offset or Bent blades **OR** if exposed edge glass, use WK4ZR-S reverse blade from outside vehicle **as shown on page 21**.









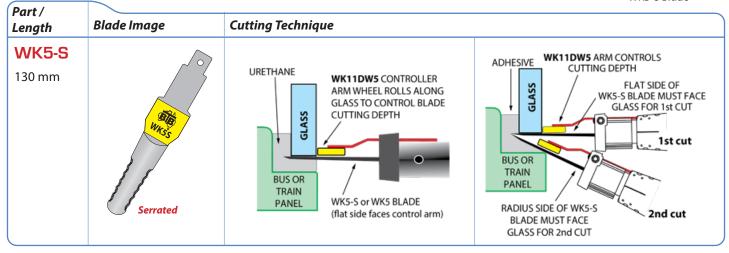
Adhesive Backfill Removal Blades

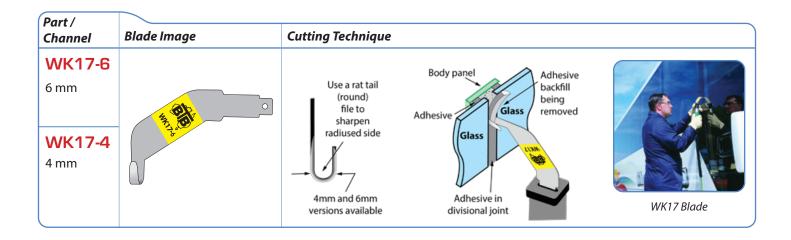
Applications

Backfill removal blades are used to quickly remove adhesive backfill from between panel & glass edges and are excellent for buses, trains, RVs, marine (including decking removal) and a range of other backfill removal applications.



WK5-S Blade





Quickly remove adhesive backfill from between panel & glass edges on buses, trucks and trains.

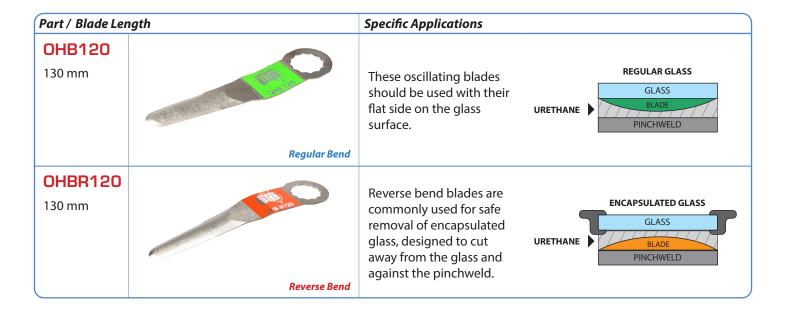




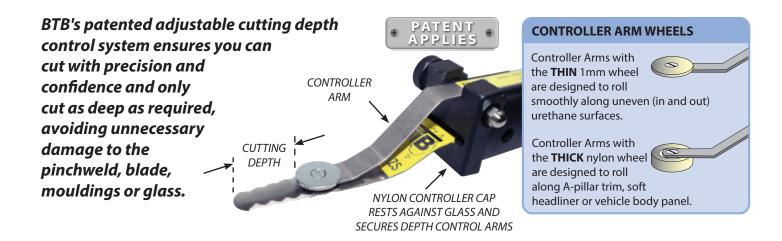
Oscillating Bent Blades

BTB's oscillating blades are thinner and cut easier than most standard profile oscillating blades. The blades follow the contour of the glass and allow the longer blades to flex slightly to ensure the blade is cutting against the glass surface minimising risk of damage to interior trims and fittings.

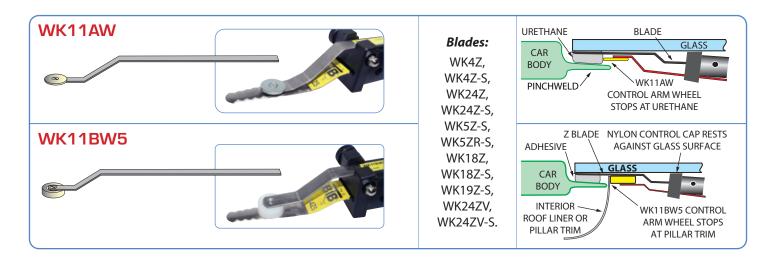
- ② All oscillating blades will fit all standard 12 point hex electric and air powered oscillating tools.
- Use of an approved lubrication or water is recommended to keep blades cool and to provide a smoother cutting action.
- Re-sharpen blades regularly for best results.



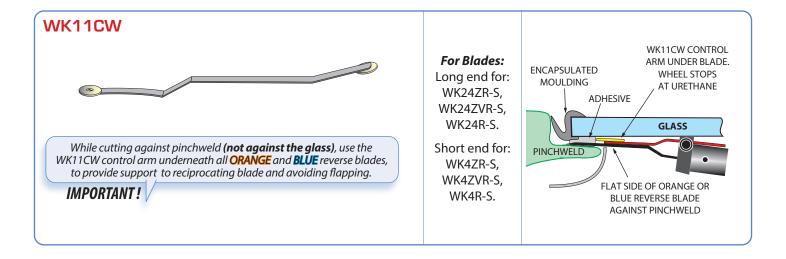




Controller Arms For Offset Z Blades

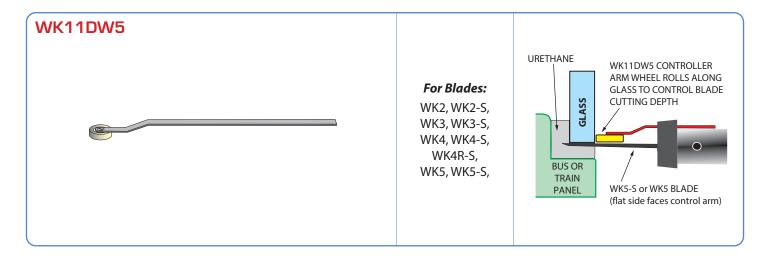


Controller Arms For Reverse Blades

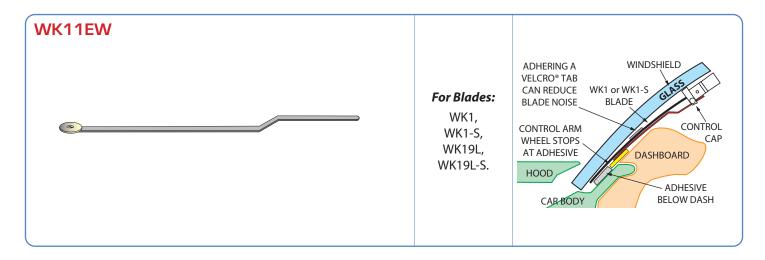




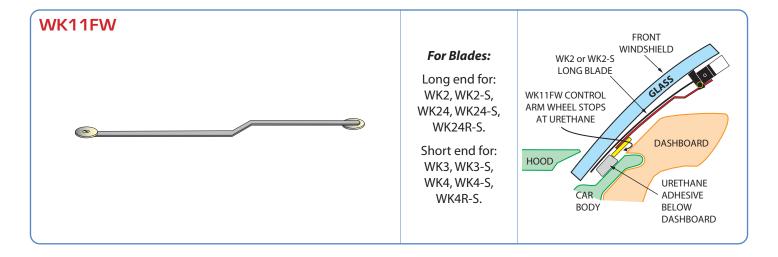
Controller Arm For Short Straight Blades



Controller Arms For Long Blades



Controller Arm For Mid-Length Straight & Bent Blades





Tool Kit Accessories



ACCESSORY COMPONENTS

WKKEY

4mm Allen Key



SPB34-5

Saw Guide



WK100B

Oil Bottle with Oil



SPB33F

Flat Nose **Grub Screw**



WK620

24 TPI Body Saw



WK630

32 TPI **Body Saw** Blade - Pkt 5



MANUAL HANDLES (for all blades)

WK7

Manual Blade Handle



WK7L

Manual Blade Double Handle



KIT COMPONENTS

WK20

Plastic Paddle/Lever Tool



WK8DSM

Diamond Grit Blade Sharpening Stone



WK11VEL VELCRO® Brand

Self Adhesive Round Pads - Pkt 25



WK9

Cutting Lubricant **Spray Bottle** with Adjustable Nozzle



WK9B

Cutting Lubricant Concentrate Bottle for reserve supply



TOOL KIT PACKAGING

WKBX

Replacement Tool Kit Box

NOTE: Includes blade holder



WKBX-NBH

Replacement **Tool Kit Box**

NOTE: No blade holder



WK6-TB

WK6-Set Tool Bag





E-TOOL Accessories

E-TOOL BATTERIES

ETS12B5

12 Volt 6Ah Battery in Carry Bag

NOTE: #ETS12B5 must be charged with #ETSCAC Charger.



ETSB5

12 Volt 6Ah Replacement Lead Acid Battery



NOTE: Upgrade available to Lithium Iron batteries (Australia only)

E-TOOL BATTERY CHARGER AND AC POWER SUPPLY CORDS

ETSCAC Battery Smart Charger

Includes an AC power supply cord. Please specify your preferred country-specific power supply cord when ordering.

NOTE: #ETSCAC is used to charge ETS12B5, not ETSB5.

Use only AC or pure sine wave input.



ETSCACAU







ETSCACUS









E-TOOL & AIR TOOL Spare Parts, Servicing & Repairs

For **ETOOL** and WK10HD servicing and repairs please contact your BTB supplier.

NYLON CONTROLLER CAP PARTS (SUIT BOTH WK10HD AIR TOOL AND E-TOOL)

SPB34K

Nylon Controller Cap Assembly Includes 2 x SPB32



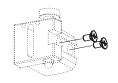
SPB33

Cone Point Blade Chuck Screw



SPB32

Controller Cap Screw (each)



SPB28BK

WK10HD Air Hose Assembly with Fittings



For other WK10HD Air Tool and **E-TOOL** spare parts see the respective user manuals which are available at https://btbtools.com/support



BTB AUTO GLASS & BODY SHOP TOOLS

BTB Auto Glass & Body Shop Tools is a Division of ALP OZ Auto Moulds Pty Ltd (ABN 24613608094)

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